ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Third Stop 第三站

Compressor K.O Drum压缩机分液罐

Contents of Inspection巡检内容：

1. Check liquid level of each compressor K.O drum 检查压缩机各分液罐液位；
2. Check whether there is leakage at each sealing point of compressor K.O drum检查压缩机各分液罐密封点是否有泄漏；
3. Check whether the operation of condensate pump of K.O drum is normal检查分液罐凝液泵运行是否正常

ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Second Stop 第二站

SS-5 3rd-4th floor SS-5 四五层

Contents of Inspection巡检内容：

1. Check whether operation of air cooler is operating normally检查空冷运行是否正常；
2. Check liquid level of tower and drum in LER检查轻烃回收各塔，罐液位；
3. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Shift Leader 班长

First Stop 第一站

Acid Gas & LPG Treating Boundary Area产品精制界区

Contents of Inspection巡检内容：

1. Check whether equipment in boundary area are leaking检查界区处设备有无泄漏；
2. Check the liquid level of tower and drum in acid gas & LPG treating unit检查产品精制各塔，罐液位；
3. Check whether there is leakage at sealing point of tower and drum in acid gas & LPG treating unit检查产品精制各塔罐密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Eighth Stop 第八站

SS-2

Contents of Inspection巡检内容：

1. Check liquid level of pre-dist. tower, atm. tower检查初馏塔，常压塔液位；
2. Check whether there is leakage in each sealing point of equipment检查各设备密封点是否有泄漏；
3. Check whether operation of each equipment in acid gas & LPG treating unit is normal检查产品精制各设备运行是否正常

ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Fourth Stop 第四站

Compressor压缩机

Contents of Inspection巡检内容：

1. Check whether the operation of compressor is normal

检查压缩机运行是否正常；

1. Check whether there is leakage at each sealing point of compressor area检查压缩机区各密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Fifth Stop 第五站

PRA First Floor PRA 二层

Contents of Inspection巡检内容：

1. Check whether operation of each pump is normal

检查各机泵运行是否正常；

1. Check whether preheat of each pump is normal

检查各备用机泵预热是否正常；

1. Check whether operation of pre-dist. OVHD air cooler is normal检查初顶空冷风机是否运行正常；
2. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Sixth Stop 第六站

SS-1

Contents of Inspection巡检内容：

1. Check whether operation of vac. OVHD ejector is normal检查减顶抽真空泵运行是否正常；
2. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏；
3. Check liquid level of each tower and drum

检查各塔，罐液位

ADU/VDU Complex Unit常减压联合装置

Shift Leader班长

Seventh Stop 第七站

Furnace Area炉区

Contents of Inspection巡检内容：

1. Check whether each nozzle at furnace is combusting normally检查加热炉各火嘴燃烧是否正常；
2. Check whether operation of furnace tubes are normal检查各炉管是否正常；
3. Check whether operation of air blower, induced draft fan blower is normal 检查鼓，引风机运行是否正常；
4. Check whether each sealing point of fuel gas is normal检查燃料气各密封点是否正常

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Eleventh Stop 第十一站

PRA

Contents of Inspection巡检内容：

1. Check whether the operation of each pump is normal检查各机泵是否运行正常；
2. Check whether the preheating of each spare pump is normal检查各备用泵预热是否正常；
3. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Twelfth Stop 第十二站

SS-2 2nd Floor SS-2三层

Contents of Inspection巡检内容：

1. Check whether the operation of each heat exchange equipment is normal检查各换热器运行是否正常；
2. Check whether the operation of each air cooler is normal 检查各空冷风机运行是否正常；
3. Check liquid level for each drum检查各罐液位；
4. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Eighth Stop 第八站

1st Floor Platform of Vac. Furnace减压炉二层平台

Contents of Inspection巡检容：

1. Check whether each nozzle at furnace is combusting normally检查加热炉各火嘴燃烧是否正常；
2. Check whether operation of furnace tubes are normal检查各炉管是否正常；
3. Check whether operation of air blower, induced draft fan blower is normal 检查鼓，引风机运行是否正常；
4. Check whether each sealing point of fuel gas is normal检查燃料气各密封点是否正常

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Ninth Stop 第九站

Rainwater Lifting Pool雨水提升池

Contents of Inspection巡检容：

1. Check whether there is a layer of oil in the rainwater lifting pool检查雨水池内是否有油花

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Tenth Stop 第十站

Atm. Furnace Area常压炉区

Contents of Inspection巡检容：

1. Check liquid level of each tower and drum检查各塔罐液位
2. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Seventh Stop 第七站

SS-1

Contents of Inspection巡检内容：

1. Check whether the operation of vac. ejector is normal检查减压塔抽真空泵运行是否正常；
2. Check liquid level of vac. tower and drum检查减压塔及各罐液位；
3. Check whether there is leakage in each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Sixth Stop 第六站

SS-3

Contents of Inspection巡检内容：

1. Check whether the operation of electric desalter is normal检查电脱盐运行是否正常；
2. Check the color of water discharge in electric desalter检查电脱盐切水颜色；
3. Check the current and voltage of the electric desalter检查电脱盐罐电流电压；
4. Check whether the operation of each pump in electric desalter is normal检查电脱盐区各机泵运行是否正常

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Fifth Stop 第五站

Compressor 压缩机

Contents of Inspection巡检内容：

1. Check whether operation of compressor is normal检查压缩机运行是否正常；
2. Check whether operation of auxiliary equipment is normal检查压缩机辅助设备运行是否正常；
3. Check whether there is leakage in each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Fourth Stop 第四站

PRA

Contents of Inspection巡检内容：

1. Check whether operation of each LER pump is normal检查轻烃各泵运行是否正常；
2. Check whether there is leakage in each sealing point of drum检查各罐密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Third Stop 第三站

SS-5

Contents of Inspection巡检内容：

1. Check liquid level of each tower and drum 检查各塔，罐液位；
2. Check whether there is leakage in each sealing point of equipment 检查各设备密封点是否有泄漏；
3. Check whether the operation of each cold exchange equipment is normal 检查各冷换设备运行是否正常

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

Second Stop 第二站

SS-5 3rd-4th Floor SS-5四五层

Contents of Inspection巡检内容：

1. Check liquid level of each tower and drum 检查各塔，罐液位；
2. Check whether there is leakage in each sealing point of equipment 检查各设备密封点是否有泄漏；

ADU/VDU Complex Unit常减压联合装置

Main Field Operator主外操

First Stop 第一站

SS-7

Contents of Inspection巡检内容：

1. Check whether there is leakage in the condensate discharge in boundary area检查界区处各导凝有无泄漏；
2. Check liquid level of tower and drum in acid gas & LPG treating unit检查产品精制各塔，罐液位；
3. Check whether there is leakage in each sealing point in tower of acid gas & LPG treating unit检查产品精制各塔罐密封点是否有泄漏；
4. Check whether operation of each equipment is normal检查各设备运行是否正常

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Tenth Stop 第十站

PRA North PRA北

Contents of Inspection巡检容：

1. Check whether the operation of each pump is normal检查各机泵是否运行正常；
2. Check whether preheating of each spare pump is normal检查各备用泵预热是否正常；
3. Check whether there is leakage at each sealing point in equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Sixth Stop 第六站

SS-3

Contents of Inspection巡检内容：

1. Check the condition of each operating pump检查各机泵运行情况；
2. Check the liquid level of each inhibitor检查各药剂罐液位；
3. Check whether there is leakage at each sealing point in equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Seventh Stop 第七站

Electric Desalter Area电脱盐区

Contents of Inspection巡检容：

1. Check the boundary level of electric desalter检查电脱盐罐界位；
2. Check the color of water discharge of electric desalter检查电脱盐罐切水颜色；
3. Check the current and voltage of electric desalter检查电脱盐罐电流，电压

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Eighth Stop 第八站

SS-1

Contents of Inspection巡检容：

1. Check whether the operation of vac. ejector is normal检查减顶抽正空泵运行是否正常；
2. Check the liquid level of each tower and drum检查各塔，罐液位；
3. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Ninth Stop 第九站

Furnace Area炉区

Contents of Inspection巡检容：

1. Check whether each nozzle at furnace is combusting normally检查加热炉各火嘴燃烧是否正常；
2. Check whether operation of air blower, induced draft fan blower is normal 检查鼓，引风机运行是否正常；
3. Check whether there is leakage at each sealing point of fuel gas 检查燃料气各密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Fifth Stop 第五站

Compressor Area压缩机区

Contents of Inspection巡检内容：

1. Check whether the operation of compressor is normal检查压缩机运行是否正常；
2. Check whether there is leakage at sealing point in the compressor area检查压缩机区各密封点是否有泄漏；
3. Check the liquid level of each K.O drum in the compressor检查压缩机各分液罐液位；
4. Check whether the operation of K.O. drum condensate pump is normal检查分液罐凝液泵运行是否正常

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

First Stop 第一站

PRC

Contents of Inspection巡检内容：

1. Check whether there is leakage in the condensate discharge in boundary area 检查界区处各导凝有无泄漏；
2. Check whether operation of each pump is normal检查各机泵运行是否正常；
3. Check whether there is leakage at each sealing point at tower and drum检查各塔罐密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Second Stop 第二站

SS-5

Contents of Inspection巡检内容：

1. Check whether the operation of air cooler is normal检查空冷运行是否正常；
2. Check liquid level of tower and drum in LER检查轻烃回收各塔，罐液位；
3. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Third Stop 第三站

PRA South PRA南

Contents of Inspection巡检内容：

1. Check whether basic operation of LER is normal检查轻烃各基本运行是否正常；
2. Check whether there is leakage at each sealing point of equipment检查轻烃各设备密封点是否有泄漏

ADU/VDU Complex Unit常减压联合装置

Assistant Field Operator副外操

Fourth Stop 第四站

Middle of PRA / PRA中

Contents of Inspection巡检内容：

1. Check whether the operation of each pump is normal检查各机泵是否运行正常；
2. Check whether preheat of each spare pump is normal检查各备用泵预热是否正常；
3. Check whether there is leakage at each sealing point of equipment检查各设备密封点是否有泄漏