

Introduction of crude to CDU&VDU Complex Unit

常减压装置首次引原油试车

Site:装置: <u>CDU&VDU COMPLEX UNIT</u> Process Unit: 工艺单元: <u>CDU&VDU COMPLEX UNIT</u>

Project Name: 项目名称: <u>HENGYI (BRUNEI) PMB PETROCHEMICAL PROJECT</u>

Planned Startup Date: 计划开车日期: 02.09.2019

HENGYI REVIEW AND APPROVAL:
恒逸人员审批:
Team Leader of PSSR Review Team : PSSR审查组 Date日期: 如何,我们在我们的问题。
HSE Senior Process Safety Engineer: HSE总监: 4の19.8-3
Date日期:
Manufacturing / Project Manager: 主管生产副总经理 / 项目经理:
Date 日期: <i>ユロ19. 3-31</i>

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Pre-Startup Safety Review Procedure

序号	部门	职位	签名	日期
No.	Department	Position	Signature	Date
1	惊油一部	Head of Department)长春林	20198.32
2	惊油-部	Process Deputy Director	魏城院	31/8.2019
3	惊油一部	Equipment Deputy Director	yorb.	do19. 8. 32
4	惊油一部	Process Senior Engineer	青菇	2019. 8.37
5	惊油一部	HSE Engineer	蔺虱	7019.3.27
6	仪控部	Insthument Engineer	12 yr	
7	电气运行部	Electrical Engineer	李博	2019. 8.3/
	2			

PSSR 审查组成员签到表 PSSR Sign-in Sheet

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附录 7.2——: 开车前安全审查清单(完整版) APPENDIX 8.2 - Pre-Startup Safety Review Checklist (Completion Version)

I. Construction and Design in Accordance with Design Specifications 根 据设计规范进行的施工和设计审查

No.	Item 项目。	Compl ete 完 成	N/A 适月	Person Respons ible 负责 人	Date 日期	Comment s 备注
	A . Installation and Turnover 安装和移交 Person affirmed 确认人:	- [] #9				
A1	Systems have been turned over from contractor with complete turn-over documentation and formally accepted, and signed-off by HengYi Production Department prior to commissioning 系统是否已经由承包商进行了移交,移交文件是 否完整,是否是正式接收,在试车前是否由恒逸 生产部签署?)长滨县	L8-31	
A2	Is the entire project complete, if not have those incomplete portions of the project been communicated to the appropriate personnel which may be affected? Was risk associated with partial turnover assessed? 整个项目是否已 经完成?如果没有,是否将项目的未完成部分通 知了有关责任人员?是否对部分移交的项目进行 了危险评定?		[Without	8.31	. 1
A 3	Post-construction walk-through inspection complete and deficiencies/punch list items corrected: 施工后走查是否完成,缺陷/尾项是否 进行了整改?		[Krig H	8-31	
A3a	a) on process piping & systems 工艺配管和系统	V		Hor of al	,8.31	
A3b	b) on instrumentation 仪表			 VEN 944	78-21	
	B. Piping Systems 管道系统 Person affirmed 确认人: date	e日期:		1.		
B1	All vessels are closed and properly secured 所有的容器是否关闭并牢固固定?	1		yant	2019.8.3)
B2	Proper installation and orientation of all values (process, instrumentation, utility, etc.) have been verified (including orientation of control values and check values) 是否对所有阀门(包括工艺、 仪表和公用工程等)的正确安装和方位进行了核 实(包括调节阀和止回阀的方位)?			德城震	Z019.83]	
В3	Inspect valves, flanges and spec breaks to ensure proper pressure rating and compatibility 是否对阀门、法兰和"8"字盲板进行了检查,以 确保其正确的压力等级和匹配。		[2. J. A.	2019.83	I
B4	All flanges have been inspected for proper gaskets, and bolts tightened (Gross Leak		[Gak	2019.8.	31

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	Check), isolation kits, and restriction orifices. 是 否对所有法兰的垫片、螺栓拧紧度(总体泄漏检 查)、隔离套件以及限流孔板进行了检查?				
	All tubing and tubing fittings have been inspected for proper fit-up and leakage. 是否对所有配管和 管件的正确安装和泄漏进行了检查?	\checkmark	魂成武	2019.831	
	All fail safe valves have been reviewed for proper action (fail open, fail close, fail unchanged); and location. 是否对所有故障防护阀的准确动作(故 障打开、故障关闭和故障不动作)及其位置进行 了检查?		豫的爱	2019.83)	
B7	Piping and equipment has been inspected for damage, debris, integrity, and anodes 检查管道和 设备是否有损坏和毛刺,并对其整体性和极板进 行了检查?	\checkmark	Jako	adoj9.8.31	
	All actuated valves and block valves have been lubricated and stroked to ensure proper operation; any necessary packing adjustments have been made. 是否对所有驱动阀和切断阀进 行了润滑和行程检查,以确保其正常工作,是否 进行了必要的填料调整?	\checkmark	. Àz£	Lo19 D.3	1
В9	Lock open and lock closed valves have been inspected and are properly secured in their intended position, and verified against documentation 是否对锁定打开和关闭阀进行了 检查,它们是否正确固定在要求位置,是否对照 文件进行了核实?	\checkmark	魏武武	2019.8.31	
B10	All block valves have been reviewed for normal position (normally open or closed) and handle is able to go full travel. Safe access to valve operation verified. 是否对所有切断阀的正常位置(常开或常闭)进行了检查,手柄是否能够完全转动,是否对阀门的安全接近空间进行了核实?		藏城医	2019.815)	
B11	Relief valves and rupture disks have been tested, tagged, and properly installed and in a functional state: 是否对泄压阀 和防爆膜 进行了测 试并做了标记,安装是否正确,是否处于功能状 态?	1	Jana	2019.8.3]	
B11a	a. with block valves locked open and bypass valves locked closed, and documented 切断阀开锁,旁通阀闭锁,并进行了记录。		源就爱	zolol.8.3)	已记录, 未锁
B11b	b. relief valve checklist is complete and settings correspond to design requirements 泄压阀检查清 单是否完成,设定值是否符合设计要求?		Yank.	do19.8.31	
B11c	c. Rupture disks have been verified for correct installation (proper direction, correct disk, design temperature, and telltale) 是否对防爆膜的正确安 装(正确方向、防爆膜的正确型号、设计温度和 定位标记)进行了核实?		面成要	2019.831	
B12	All construction blinds removed as required. All permanent blinds are in place; all temporary		穗的蜜	2019.831	

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	blinds have been removed. The blind list has been reviewed and approved. 所有的施工盲板是 否按照要求进行了拆除?所有永久性盲板是否安 装就位?所有的临时盲板是否已经拆除?盲板清 单是否经过了审查和批准?					
B13	Remaining blinds are tagged and documented per HengYi procedure 对于剩余的盲板,是否根据 恒逸规程进行标记和记录?	\checkmark	酿城	2019.8.31		
B14	Small bore piping adequately braced 小孔径管线 是否捆扎牢固?	\checkmark	Yach 1	2019.8.3)		
B15	All filters, screens, and strainers (temporary or permanent) are properly located and installed. 所 有过滤器、滤网和粗滤器(临时或永久)的位置 和安装是否正确?		Rei	2019.8-31		
B16	All lines are properly labelled 所有的管线是否都 正确做上了标签?		穗城	2019.83)	-部分是 临时	
B17	All piping bypasses have been confirmed to be in their required position 是否对所有管线的旁通位 置进行了确认?	\checkmark	Batter	2019.8.3)		
B18	Vents, drains, and sample points located and configured for safe use. 放空点、导淋点和取样点 的位置和设置是否安全?			2019.8.3]		
B19	Utility hoses inspected, with proper fittings, bleed-offs, and check valve. This is especially important for Nitrogen connections which must have unique hose connectors. 是否对公用工程软 管进行了检查,包括正确的配件、排放件和止回 阀。这对于氮气连接尤其重要,氮气连接必须有 特殊的软件连接件。		锦柳	20198.3	N2连接: 東季改正 音風及電 号走(用)	大京 11-2-2- 12-14-12- 13-
DIO	C. Rotating Equipment 动设备					
		e 日期:	Sec. Sec.			
C1	All lubrication systems are in service. Bearings are lubed per manufacturer's specs. 所有的润滑 油系统是否投用?是否按照厂商的规范对轴承进 行了润滑?		yar.	0019.8.3,		
C2	All equipment has been filled with proper fluids to the appropriate level and charged as necessary. 所有的设备是否用正确的流体加注到正确的液 位,并按照需要进行了补液?		· gab	2019.8.3)		
C3	Mechanical equipment has been checked for proper alignment and rotation; functional checkouts have been performed on equipment and controls. 是否对机械设备的找正和转动进行 了检查? 是否对设备和控制系统进行了功能检 查?			2019.83/		
C4	Rotating equipment trip points, especially overspeed, have been checked and tested.	V	Lave.	2019.8.3	1	
C5	All equipment guards have been installed 是否对 动设备的跳车设定点尤其是超速进行了检查和测 试?所有设备的防护部件是否安装?		Yak.	adoi9.8.3)		

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••	Equipment has adequate provision for drainage, clean-up, isolation, lock-out, de-pressure verification, and equipment access/removal to perform maintenance 就设备的导淋、清理、隔 离、锁定、泄压验证以及为进行维护所需的设备 接近/设备拆除,是否有足够的防护措施?			gas	X019-83	
C7	Vibration monitoring system in ready state 振动监 控系统是否具备投用条件?		\checkmark	-gave a	209.8.31	沒有在我 检测
	D Instruments, Controls, and DCS 仪表、控制 Person affirmed 确认人: date 日期		DCS			
D1	Orifice plates verified to be correctly installed 是 否对孔板的正确安装进行了核实?			ten	19.8.34	
D2_	Instrument taps verified to be properly lined up- 是否对仪表旋塞的调整进行了核实?		\checkmark	赵明	2019.8.31	
D3	Air supplies to transmitters and/or control valves are verified open 到变送器和/或调节阀的仪表风 气源是否已打开?			# and	2019.8.31	
D4	Control valves confirmed to stroke properly是否 对调节阀的行程动作进行了确认?			perer a	2019.8-31	附件
D5	Fail safe actions have been verified 是否对故障防 护动作进行了核实?			赵明	2019.8.31	
D6	Control loops and alarms have been tested是否 对控制回路和报警进行了测试?			tem	2019.8.31	update!
D7	Actual alarm triggers loaded to DCS实际报警触 发器是否加载到了 DCS?			Frenda	2019.8-31	
D8	Dedicated DCS Console available to monitor commissioned systems, and receive and display their alarm conditions 专用 DCS 控制台是否能够 对 已完成试车的系统进行监控,是否能够接收和 监 控其报警状态?			tem	2019.8.31	
D9	Instruments weather-proofed 仪表是否进行了防风雨保护?	\checkmark		And	2019.8.31	
D10	Instruments calibrated 仪表是否进行了调校?	\checkmark		je n]	7019.8.31	
D11	All alarm, shutdown, and relieving set-points have been checked. 是否对所有的报警、停车和 泄压设定点进行了检查?			tern	2019-8-31	
D12	All bypasses and jumpers on control or safety circuits have been removed. 是否已将所有控制 或安全回路中的旁路和跳线拆除?			Formaly	2019.831	附件
D13	All critical/SIS instruments and associated logic have been calibrated/checked and are ready for use. 是否对所有关键/SIS 仪表及其相关逻辑进 行 了调校/检查,并确保可以进行使用?			tom	2019.8.31	
D14	Level transmitter fill fluids installed (where appropriate) 液位变送器的流体是否加注(如果需 要)?			<i>≢</i> am71	2019-8-31	
D15	Loop checks complete (any new instruments).回 路检查是否完成(任何新仪表)?			Farma	2019.8.31	
D16	All instrument/panel covers properly in place. 所			まれのい	2019.8.31	

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开车前安全审查程序

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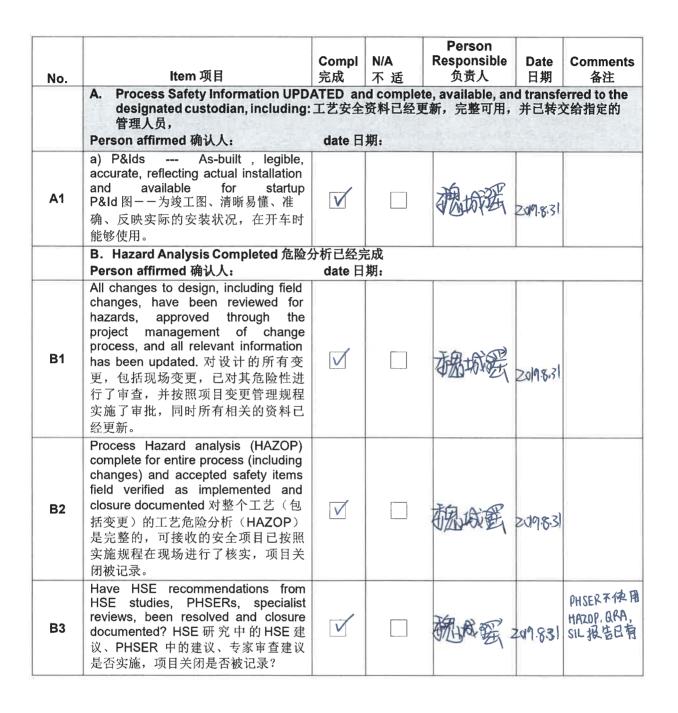
Pre-Startup Safety Review Procedure

	有仪表/控制盘盖是否正确安装就位?					
D17	All instruments manifolds properly lined up with vent plugs in place. 所有仪表总管上的放空丝堵 安装是否正确?	\checkmark		Rough	7019.8.31	0下排值
D18	Instrument PVs reading ambient or zero. 仪表 PV读数是否为环境值或零值。			Kong	2019.8.31	
D19	Instrument purges on. 仪表风是否已投入使用?	\checkmark		Berold	2019.8.31	
D20	Heat tracing on as required. 伴热系统是否按照 要求已经投用?	\checkmark		Roemp	2019.8.31	
D21	Ensure no Control System or DCS System Alarms 确保没有控制系统或 DCS 系统报警。	\checkmark		Fring	2019.8.31	
	E Electrical 电气					
-	person affirmed 确认人: date 日期 All explosion-proof boxes and conduit covers are			2.5 (0)	and the second	BR OT L
E1	All explosion-proof boxes and conduct covers are properly secured and all purges have been lined up. 所有防爆箱和导线管盖、帽是否正确固定就位,所有的吹扫设备是否已进行了调整?			李礡	2019. 8 .31	
E2	Any equipment and associated breaker panels not to be used or not available for use are out of service. All lockouts are flagged, tagged and listed. 不使用的或无法使用的所有设备及其相关 断路器控制盘不能投用,所有锁定应插上信号 旗、作上标记并列出清单。			李博	Z×19.8.3)	
E3	Electrical relays, breakers, and emergency power systems have been inspected and tested. 是否对电气继电器、断路器和应急电力系统进行 了检查和测试?	\checkmark		李西	2019.8.31	
E4	The UPS and/or emergency power and backup systems have been tested and are in a ready state. 是否对 UPS 和/或应急电力和后备系统进 行 了测试,是否具备投用条件?			李博	2019.8.31	
E5	Breakers have been properly labeled for quick identification of users 是否对断路器进行了正确的 标记,以方便操作人员的快速识别。	Ń		李博	2019.8-31	
E6	Lock-out provisions exist at switchgears and the start/stop switches 是否在开关设备和启动/停车开 关上提供了锁定保护措施?			磚	2019.8.31	
E7	Start/stop buttons, emergency stop buttons verified and properly labelled 是否对启动/停止按 钮和紧急停车按钮进行了核实,并正确进行了标 记?	\checkmark		唐	2019.8-31	
	F. Safety Systems 安全系统 Person affirmed 确认人:	late 日期	玥:			
F1	al safety equipment installation complete初级安备的安装是否完成?			in	2018-831	
F2	al safety equipment inspections performed 是否对 安全设备进行了检查?	\checkmark		識別	2018.8.51	
F3	Barricades to prevent traffic access to unit have been installed 是否对为防止车辆进入单元设置了 路障?			尚死	7018-5.3	
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	Fire protection systems are adequate. Performance test completed 防火系统是否满足 要 求?性能试验是否已经完成?			调乱	70R.S.31	
	Deluge systems tested for proper coverage and readiness 是否对雨淋灭火系统的喷淋范围进行了 测试,是否具备投用条件?			40	2019.5.31	
F6	Fire-proofing provided 是否提供了消防设施?			南九	2188-31	
F7	Fire detection, gas detection systems for combustible as well as poisonous gases are installed as applicable and have been reviewed for proper detector location and correct response / action.火灾检测系统和可燃气体和有毒气体的气 体检测系统的安装是否正确,是否对检测器的位 置以及正确响应/动作进行了审查?	\checkmark		蔺尼	218.8.)	
F8	Safety equipment, including firefighting devices, fire extinguishers, escape devices, and eye wash stations, have been inspected and reviewed for proper operation and location. 是否对安全设备包 括消防设施、灭火器、逃生设施和洗眼站的正常 运行和位置进行了检查和审查?			in the	20G-6-31	
F9	Hazard zones clearly identified 危险区是否已明 确划分?	V		满死	7013.831	
F10	All safety signs installed such as "Hearing Protection Required", etc 所有的安全警示牌(如 "需进行听觉保护"等)是否已经安装?	\checkmark		调配	2019831	
F11	Hot surfaces have adequate burn protection 热表 面是否有足够的防烫伤保护措施?	\checkmark		inth	2018-831	
F12	板、楼梯、梯子、机架的安装是否正确(注意: 安装不符合要求的梯子和机架会导致人生伤亡事 故)? 平台的出口是否有足够的荷载能力?	V		博祝	2018.83	
	G. Tanks 储罐 person affirmed 确认人:	date 日非	朝:		Star Star	
G1	设施完好。		V	福福	2019.8.5	
G2	R espiration valves for tank are adju ste d and on- spec.贮罐的呼吸阀已调试合 格。			调成资	2019-8.31	
G3	There are obvious signs for tank item number pipe media name, flow direction and tank fire proof.贮罐位号、管线介质名称与流向、罐区防火 有明显标志。		V	朝武臣	2019.8.51	

II. HSE Information and Studies HSE 资料和研究



III. Safety, Operating, Maintenance, and Emergency Procedures Prepared

No.	Item 项目	Complete 完成	N/A 不适	Person Responsible 负责人	Date 日期	Comments 备注
	A: Operating Procedures 操作规程 Person affirmed 确认人:	date 日期				

安全、操作、维护和紧急事件响应规程准备就绪

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	Startup procedures developed					
A1	/updated, reviewed, complete, have been issued and are readily available. 开车规程已经编写/更新和审查,是完 整的,已经下发并随时可用。	V		魏城震	ZQ (9.8.3)	
A2	Normal operating procedures updated, complete, have been issued and are readily available 正常操作规 程已经更新,是完整的,已经下发并 随时可用。			潮城武	2019.8.5}	
A3	Shutdown (line up) procedure developed/updated, complete, have been issued and are readily available and reviewed. 停车(调整)规程已经 编写/更新和审查,是完整的,已经下 发并随时可用。	V		魂城砥	201983	
A 4	Safe-off process procedures (emergency shutdowns) updated, reviewed and approved. 安全关闭工艺 规程(紧急停车)已被更新、审查和 批准。			潮城瑶	Z79.8.3)	
A5	Have environmental permit requirements been incorporated into operating procedures? 环境许可要求 是否已编写到操作规程中?	\checkmark		魏城武	2019.831	
A6	Updated or revised operating procedures signed off by operators (startup, shutdown, emergency, etc) 已被更新或已修改的操作规程已是否 由操作人员签字(开车、停车和紧急 事件等)?			翻城	2019.831	
A7	Control of work procedure ready and operational 作业控制程序已经准备就 绪,并且可以操作			A A A A A A A A A A A A A A A A A A A	209.831	
A 8	Sampling procedures developed/updated and schedule established.取样规程已经编写/更新, 同时取样一览表已经确定。			魂城遥	2019.831	
A9	Winterization procedures and Freeze protection list complete. 冬季运行规程 和防冻保护表是完整的。			恐城震	zan.8.3)	
A9a	a) Operations (Process)运行(工艺)		\checkmark	魏成武	2019.83) 不好	史用
A9b	b) Maintenance (Equipment) 维护 (设备)			魏城廣	2019.8.3)	
A10	Procedures and checklists for safety equipment updated or developed, including: 安全设备规程和检查清单已 更新或编写, 包括:	V		AR.	2018-4-31	
A10a	a) Fire monitors 火灾监测器	V		TRATO	2098.31	

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A10b	b) Deluge systems 雨淋灭火系统	\checkmark		IRAMA >	18.31	
A10c	c) Fire extinguishers 灭火器			Chartoo x	19.8.31	
A10d	d) Safety Showers/Eyewashes 安全淋 浴/洗眼设施	V		R. R.	2-18631	•
A10e	e) PPE	Y		THE R	20/9.8.3)	
A10f	f) Locked Valve Checklists 锁闭阀门 检查清单	\checkmark		蘭城蛋	2019.83)	
A10g	g) Rupture Disks checklists 防爆膜检 查 清单		V	聽城留	2019.83]	
A10h	h) Ongoing weekly safety inspection forms complete 实施中的周 安全检查报告是否完整?			成乳	2018 f. 31	
A11	Critical alarm tables established or updated, including: 关键报警表已经确 定或更新,包括:	V		福城街	2019.8.3)	
A11a	a) Set points 设定点	V		潮城蛋	2019.8.31	
A11b	b) Testing frequency 试验频率	\checkmark		潮城震	299.8.3]	
A11c	c) Testing procedure 试验规程			魏城震	2019.8.3)	
A11d	d) Alarms rationalized 报警合理设定			动动	2019.5.3	
A12	Fugitive emissions program developed/updated.	\checkmark	V	孝春村	3019.8.3I	
A13	Waste Management Procedures Developed/updated 废物管理规程已经 编写/更新		\checkmark	洋影神景	2019-8-31	
A14	Safety Management Systems developed/updated and in place 安全 管理系统已经编写/更新,同时准备就 绪。			张和朝	2019 8.31	安全 邕理 系统在操 作规程
A15	Post responsibility, patrol inspection and shift hand over etc. are established. 岗位责任、巡回检查、交 接班等十项制度已建立	V		魏城瑶	2019.8.3)	
A16	Purging, cleaning, air tightness, dry, displacement, three-agents filling, instrument joint-calibration are completed and confirmed. 吹 扫、清 洗、气密、干燥、置换、三剂装填、 仪表联校等已完成并经确认。	V		调动蛋	2019.8.3)	
A17	Online analyzers and instrument adjustment are ready for use, industry air conditioners are put into use. 在线 分析仪表、仪器经调试具备使用条 件、 工业空调已投用 。			魏城瑶	2019.8.3)	
	B. Emergency Procedures 紧急事件啊 Person affirmed 确认人:	向应规程 date 日期:		10		
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B1	Emergency action or response plan updated and personnel trained. 紧急 行动或响应计划已经更新,人员进行 了培训。			德城滨	2019.831
B2	Procedures to be followed by those who must remain on the unit to perform critical functions prior to emergency evacuation. 在紧急撤离 前,必须留在单元内实施关键操作的 人员应遵守的规程是否编写?			通城溪	2019.8.3
	C: Mechanical Integrity and Maintena affirmed 确认人: date 日期		lures机械	整体性和维护	规程 Person
C1	Mechanical maintenanceintegrity proceduresdeveloped/updated developed/updated for processproceduresequipment, frequencies:including testing testing testing testing 新,其中包括试 验频率:			Ýæk	02019.8.31
C1a	a) Vessels 容器	V	(*****) (*****)	YZX	2.18.8.31
C1b	b) Exchangers 换热器	V		826	64 8 21
C1c	c) Pumps 泵	V		Na.M	Rall 8.31
C1d	d) Relief Systems 泄压系统	V		124	2019.6.21
C1e	e) Valves 阀门	V		Xas	DOA.8.31
C1f	f) Piping Components 管道部件	V		a dante	doll. 8.31
C1g	g) Safety Systems 安全系统	V		An	298831
C1h	h) Fired Heaters 火焰加热器	V		8 and	2019.831
C1i	i) Compressors 压缩机	V		San.	2019.8.31
C2	Mechanical Integrity System Defines: 机械整体系统包括的内容:			Jak	619.8.31
C2a	a) Inspection 检查	V		424	0619.8.31
C2b	b) Testing 试验	\checkmark		Sak	2019.8.31
C2c	c) Documentation 文件			Sar	2019.8.31
C3	Baseline inspection readings taken for equipment and piping and properly documented. 对设备和管道进行了基 线检查,并进行了正确记录。			Jahre .	2019.8.3
C4	Have testing program and frequency been established or updated for safety instrumented systems? 仪表控 制安全系统的测试程序和频率是否已 经明确或更新?	V		魏城蛋	2019.83)
C5	Vendorinformation:厂商资料:	\checkmark		And	019.8.31
C5a	a) Collected 收集厂商资料	\checkmark		Yal	
C5b	b) Recommended maintenance procedures for equipment collected 收 集了设备的建议维护规程	V		Yardo.	dro19.8.3)
C6	Spare parts storehouse and procedures established:备件仓库及其			Jas.	2019.5.31

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开车前安全审查程序

Pre-Startup Safety Review Procedure

	管理规程已经确定:					
C6a	a) Assure parts are to the specifications 确保备件符合规格要求			Jali	Ja19.8.31	
C6b	b) Required spare parts identified 所需的备件已经明确	\checkmark		Anti	69.8.31	
C6c	c) Spare parts are available 备件 有库存	Ń		Yak.	168.8.31	
	D. Communication systems 通讯系统			N.		
	Person affirmed 确认人:	date 日期:		cal al-		
D1	Commanding telephone system is running reliably 指挥系统电话畅通	<u> </u>		St A	2019.083	
D2	Post telephone system is open and fine.岗位电话已开通好用。	\checkmark		CAL I	2013.083	
D3	Direct line, coordination, fire alarm telephone are reliable and fine for use. 直通、调度、火警电话可靠好 用。	V		CAL T	20/9.083	
D4	Wireless telephone and handie-talkie sound well. 无线电话、报话机呼叫清晰。			学式	2019.083	
	E. Transportation 交通					
	Person affirmed 确认人:	date 日期:				
E1	Railway, road, jetty and pipe conveying system are established and ready for use. 铁路、公路、码头及管 道输送系统已建成投用。		\checkmark	潮城	2019.8.31	
E2	System for defining quality and quantity of raw material, fuel, intermediate product and product exchange are already in place. 原料、 燃料、中间产品、产品交换的质量、 数量方式等制度已经落实.		Ń	魏坡侯	2019.9.2)	
E3	Off-spec treatment means are in place. 不合格品处理手段已落实.		V	天朝北北	2019.831	
E4	Product package facility has been tested by the physical materials. Package materials are all available. 产品包装设施已用实物料试车,包装 材料齐全			魏城震	>47.83)	
E5	Product sales and transportation means are already in place. 产品销售 和运输手段已落实		V	魏城震	2019.83	
E6	Product ex-work inspection, loading and transportation are exercised. 产品 出厂检验、装车、运输已演习。			魏城宪	ZAA.831	
	F. Safety, operating and maintenance		印维护			
F1	Person affirmed 确认人: Safe production management system, regulations, ledgers are all available. Safety management system is already	date 日期:				
	established. People have been given				1 1	

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	potety training and attained next			1 1
	safety training and obtained post certificate. 安全生产管理制度,规程、 台帐齐全,安全管理体系建立,人员 经安全教育后取证上岗		Wh-	2019. P.Y
F2	Hot work system, no-smoking system and vehicle management system are established and published. 动 火 制 度、禁烟制度、车辆管理制度已建立 并公布。	V	Man	20188-31
F3	Fire patrol inspection system and fire engine site management system are formulated. The firefighting response plan is implemented. The fire paths are fully accessible and the fire drills are done. 消防巡检制度、消防车现场 管理制度已制定,消防作战方案已落 实,消防道路已畅通,并进行过消防 演习。		Trand	27(83)
F4	Everyone knows how to use firefighting facilities and protective devices are in place. 岗位消防器材、 护具已备齐,人人会用。	Y	THE FOI	20198.31 -
F5	Gas preventive and rescue measures are implemented. 气体防护、救护措 施已落实。		in Pu	2019.831
F6	Site persons wear PPE as required and the first-aid knowledge is popularized to staff. 现场人员劳保用 品穿戴符合要求,职工急救常识已经 普及。	V	ing Pu	7019.8.3
F7	The firefighting foam station, vapor curtain, water curtain and sprinkler, and fire & gas alarm, flammable and toxic gas detectors for the production plant and tank farm are put into use, 100% in good conditions. 生产装置、 罐区的 消防泡沫站 、汽幕、水幕、喷 淋以及烟火报警器、可燃气体和有毒	V	ia h	2019.84
F8	气体监测已投用,完好率达到 100% Pressure vessels like boilers are confirmed and certified by labor department. 锅炉等压力容器已经劳动 部门确认发证。	\checkmark	Space.	
F9	Blinds are managed by dedicated person with records and site signs available.盲板已有专人管理,设有台 帐,现场挂牌	✓ -	感城震	2119.83)
F10	Site first-aid station is established and equipped with ambulance, etc., 24- hour on duty. 现场急救站已建立,并 备有救护车等,实行 24 小时值班。	\checkmark	あえ)u[\$.8.2]

IV. Employee Training Complete and Documented 人员培训已经完成并对培训

进行了记录

No.	Item 项目	Complete 完成	N/A 不 适 用	Person Responsible 负责人	Date 日期	Comments 备注
	Person affirmed 确认人: d	late 日期:				
1	Training of operators, shift supervisors, operating engineers, and operating superintendents/managers complete as applicable and qualifications documented: 按照要求,完成了对操作工、当班检查员、 运行工程师和运行负责人/经理的培训,同时 对技能鉴定进行了记录:			魏城强	2019.8.3)	
1a	a) Operating procedures 操作规程			魏明武	209.83	
1b	b) Safe work practices 安全工作惯例			的武谣	2019.83)	
1c	c)Emergency evacuation procedures 紧急 撤离规程			朝城遥	2019.8.3)	
1d	e) Core Safety Training 核心安全培训			魏城公	2019-83	
2	Have environmental permit requirements been incorporated into training? 环境许可 要求是否融入到培训中?			福城町	2019.8.3	
3	Training conducted on maintenance and mechanical integrity procedures 对维护和机械整体性规程进行了培训			Jank	2019.8.	3/
4	Contractors associated with the process trained on hazards of the process, safe work practices, and steps required to perform job safely 对与工艺有关的承包商, 在工艺危险、安全工作惯例以及为确保 安全 工作所需的步骤方面进行了培训。			通城堡	2019.83)	
5	Vendor, contract services, and specialis support for startup identified and confirmed available 对在开车时的厂商、合同服务和专 家支持进行了明确,同时确认开车时能够获 得这些服务和支持。			通成强	2019.8.3)	
6	All kinds of people are tested and qualified and have obtained post certificates. 各工种 人员经考试合格,已取得上岗证。			酿减暖	2019.8.3	
7	Accidents learning cases from the simila plants offshore and onshore are compiled and studied. The accidents and the symptoms of accidents since the commissioning of the plant have been summarized and learned in accordance with the principle of "three never being			魏荪瑶	2019.83	

passed".已汇编国内外同类装置事故案例, 并组织学习,对本装置试车以来的事故和事 故苗头本着"三不放过"的原则已进行分析 总结,吸取教训。

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V. Site Cleanup and Preparedness 现场清理和开车准备

No.	Item 项目	Complete 完成	N/A 不 适 用	Person Responsible 负责人	Date 日期	Comments 备注
	Person affirmed 确认人: c	late 日期:				
1	Facility care/control/custody has been transferred to Operations. 设施保管/控制/ 监管已移交给运行。			· Yang	2019.8.3	
2	Area has been cleared of construction equipment, surplus equipment, extraneous tools, unused parts, and empty drums. 施 工设备、剩余设备、无关工具、未使用部件 和空罐被清理出装置区。			·Jang	Jo19.831	
3	Obstructions have been removed to provide adequate access to emergency equipment, for emergency vehicles and paths for egress in an emergency. 障碍物 已被清理,保证到紧急设备有足够的接近空 间,为紧急车辆提供足够接近空间,同时为 紧急出口提供通道。			·Jak	2019.8.3	
4	Scaffolding that could hinder operators has been removed 妨碍操作工实施操作的脚手 架已被拆除。			- jange	. Jo19.8.3	
5	All temporary piping, hoses, and process or utility connections not required for startup have been removed 开车不需要的 所有临时管道、软管和工艺或公用工程连接 已被拆除。			兣成蛋	2019.83	
6	Piping systems have been flushed, where appropriate. 对需要进行冲洗的管道系统完 成冲洗。			藏城嚴	2019.83	
7	Drains have been inspected for blockage. 已对导淋是否有阻塞进行了检查。	\square		杨云云	2019.9.3]	
8	All drain/vent valves are closed and plugged, all low points are drained 所有的 导淋/放空阀门被关闭并塞紧,对所有的低 点都进行了排液。			杨炳强	2019.83]	
9	All required utilities have been confirmed to be available 所有所需的公用工程已被确认 可用。			杨云	2019.831	
10	Equipment is air-free, dried to the prescribed dew point, and ready fo introduction of feed 设备中不能有空气,干			-Janki	Jo19.8.3	

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	燥到所要求的露点,具备进料条件。				
11	Activities concurrent with startup have been identified. Risks associated with these activities have been assessed and appropriate safeguards have been verified to be in place. 与开车同时进行的工作已被 明确,与这些工作相关的危险已进行了评 定,合适的安全保护措施已被核实并准备就 绪。		杨兄	Zulf.&.3)	
	Management of change has been transferred from the project to the site's MOC system. 变更管理已从项目移交到现 场 MOC 系统。		移城崇	Colo. 8.3)	
13	Water network, flow rate and water quality meet the process requirements and water supply is stable. 水网压力、流量、水质符 合工艺要求、供水稳定。		被减震	2019-8-3)	
14	Pre-membrane for cooling water system is already done and qualified, running steadily.循环水系统预膜已合格,运行稳定	\checkmark	22E 1	2619.8.31	
15	Chemical water, fire-fighting water and condensate and water drainage system are all put into use, running reliably. 化学水、 消防水、冷凝水、排水系统均已投用,运行 可靠。		魏城震	2019.8.31	
40	Double power supply is already in place, running in two loops. 已实现双电源,双回		Khol 1	20A.8.31	
16	路供电。		promo 1	2001001	
16			Home 1	2019.8.31	
	路供电。 Instrument power is running steadily. 仪表		40401 4047 -124701	• • • •	
17	路供电。 Instrument power is running steadily. 仪表 电源稳定运行。 Electrical coordinators have worked at		Hand 1 Hand 1 Hand 1 Hand 1	2019.8.31	
17 18	路供电。 Instrument power is running steadily. 仪表 电源稳定运行。 Electrical coordinators have worked at post. 电力调度人员已上岗值班 Power supply circuitry maintenance is already in place. People are working on shifts for patrol inspection of circuitry. 供电		ACANON AC	2019.8.31 2019.8.31	
17 18 19	路供电。 Instrument power is running steadily. 仪表 电源稳定运行。 Electrical coordinators have worked at post. 电力调度人员已上岗值班 Power supply circuitry maintenance is already in place. People are working on shifts for patrol inspection of circuitry. 供电 线路维护已经落实,人员开始倒班巡线。 Steam system is already supplying		14401 14401 14401 14401 14401	2019.8.31 2019.8.31 2019.8.31	
17 18 19 20	路供电。 Instrument power is running steadily. 仪表 电源稳定运行。 Electrical coordinators have worked at post. 电力调度人员已上岗值班 Power supply circuitry maintenance is already in place. People are working on shifts for patrol inspection of circuitry. 供电 线路维护已经落实,人员开始倒班巡线。 Steam system is already supplying steadily. 蒸汽系统已平稳供给。 Steam system is incorporated in the reticulation based on pressure level and running with stable parameters 蒸汽系统已		14401 144001 144001 144001 144001 144001 1440001 144001 144001 144001 1440011	2019.8.31 2019.8.31 2019.8.31 2019.8.31	
17 18 19 20 21	路供电。 Instrument power is running steadily. 仪表 电源稳定运行。 Electrical coordinators have worked at post. 电力调度人员已上岗值班 Power supply circuitry maintenance is already in place. People are working on shifts for patrol inspection of circuitry. 供电 线路维护已经落实,人员开始倒班巡线。 Steam system is already supplying steadily.蒸汽系统已平稳供给。 Steam system is incorporated in the reticulation based on pressure level and running with stable parameters 蒸汽系统已 按压力等级并网、运行、参数稳定。 There is no obvious spilling, weeping dripping leaking, with good insulation. 无明		1441 1441 1441 1441 1441 1441 1441 144	2019.8.31 2019.8.31 2019.8.31 2019.8.31 2019.8.31	

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25	Chemical raw materials and lube oils (grease) are all available and on-spec. 化 工原材料、润滑油(脂)已全部到货并检验 合格。		Àan .	2019-8-31
26	The three-stage filtration system for Lube oils is already in place. Lube points for equipment are clarified. 润滑油三级过滤制 度已落实,设备润滑点已明确。		Jak 1	2019.8.31
27	Verify there are no incomplete / ongoing MOC actions for identified system. 落实已确 定的系统没有未完成或继续进行的 MOC(变 更管理)行动。	\square	鹅肉蛋	2019.881

VI. Environmental 环境

No.	Item 项目	Complete 完成	N/A 不 适 用	Person Responsible 负责人	Date 日期	Comments 备注
	Person affirmed 确认人:	date 日期:				
1	Have changes to the original permitting information been provided to HSE for review? (as-built changes need to be reviewed by HSE) 对原始许可资料的变更 是否已提供给 HSE 进行审查(竣工变更需 要 通过 HSE 审查)?	\checkmark	W	对服	2019. 8.3	
2	Have permits or exemptions been received?是否得到许可或免除?	\checkmark		ZFINE	2019.8.3	
3	Have environmental permit requirements been identified for operating procedures and training? 对于操作规程和培训,是否明 确环境许可要求?			魏城殿	2019.831	著名的流 哲华该风
4	Have required sampling ports beer installed for environmental monitoring? 基 于环境监控目的,所需的取样口是否已经安 装?			意成男	2019.8.31	
5	Have all new and reworked valves and piping connections in VOC service been hydrotested or gas tested to ensure leak free performance? 是否已对 VOC 应用中 的 所有新阀和返修阀以及管道连接进行了液 压 试验或气体试验,以确保没有任何泄			魂成窦	319.831	
6	ISO14001 compliance verified 是否对与 ISO14001一致性进行了核实?		\checkmark	魏城联	2019.8.31	在计划中
7	Have all waste streams been checked for proper handling? 是否对废物料的正确处理 进行检查?			37 MB	20(9,8:3)	大部分后物 文案相关路 座偏化剧得出中
8	Adequate facilities are available for storage of off-spec product or facility has recycle capability 不合格品的储存设施是否足够, 或设施是否有循环能力?		\checkmark	融城旺	2019.8.31	

	Have fluids from pressure testing, pickling, and other commissioning activities been captured and properly disposed? 压力试 验、酸洗和其它试车工作产生的液体是否能 被收集并正确处理?		33-1993	20(9,8,3)	
10	Have startup notifications been issued to relevant environmental agencies? 开车通 知是否已下发给有关环境机构?		37-003	2019.83)	
11	Have environmental testing requirement for post-startup been planned? 是否已对开车 后的环境测试要求进行了计划?		对的多	20/9.8.3	

VII. Health 健康

No.	Item 项目	Complete 完成	N/A 不 适 用	Person Responsible 负责人	Date 日期	Comments 备注
	Person affirmed 确认人: d	ate 日期:				
1	Has an ergonomics walk-through been conducted and issues resolved?是否进行了 人类工程学走查,问题是否得以解决?			12335.	2003.8.2	
2	Noise abatement and design considerations have been discussed with HSE and noise testing planned 是否与 HSE 部门对噪音消除和设计考虑进行了讨 论,噪 音试验是否已经计划?			123.5	0,019.8	3]
3	Have health monitoring processes been updated and implemented? Has data been collected and retained? 是否对健康 监控程 序进行了更新和实施?数据是否已收集和保 留?			かろっち	2019,8.	7
4	Have procedures been updated to reflect changes to PPE requirements as a result o the project? 规程是否被更新,以反映出项 目在 PPE 要求方面的最终变更?	f		AD30-5)	3.810	3)
5	Have unique requirements for PPE beer supplied? 是否已提出了对 PPE 的特殊要 求?			N35 to	2.3.19.8.3	
6	Work areas in buildings properly ventilated 建筑物内工作区域的通风是否合理?			漫城鐵	2019.83	
7	Radiation Source strength from instrumentation within Site specifications 仪 表放射源的强度是否在现场规范要求的范围 内?			和影	70012.8.	3)

VIII. DOCUMENTED EXCEPTIONS 未完项记录表

No.	Date 日期	Exception Description 例外说明	Reason for Deviation 背离原因	Category Type 类别 (A/B/C)	Person Responsible 负责人	Completion Date 完成日期
1	2019.8.31	1011 单元消防喷淋系统未投用。		A	蔺君	2019.8.31 22
2	2019.8.31	塔裙座底部人孔无隔离, C640 裙座内有杂物, 人孔无隔离。		A	宋玉龙	2019.8.31 izi
3	2019.8.31	1011 单元现场管线标识不完善		В	魏城瑶	2019.8.31
4	2019.8.31	常减压装置区现场承包商临时工棚,人员开工前需撤离。		В	张崇林	
5	2019.8.31	现场副班人员未携带气体检测仪。		A	蔺君	2019.9.2.1456627
6	2019.8.31	FAR3 一部外操间应急柜无标识,无"非紧急情况下禁动"标识		A	蔺君	Zoll. P.2 20
7	2019.8.31	1011 单元现场存放的应急物质堆放点无明显标识,旁边的灭火器箱 未画线。		A	蔺君	2018. P R.F
8	2019.8.31	1011 单元 E635B 换热器上部截止阀无盲板		A	宋玉龙	2019.9.120
9	2019.8.31	常减压一楼一般固废桶内有废吸油毡,垃圾桶未定置摆放。		А	蔺君	Zol P. P. I. ZA
10	2019.8.31	D832 旁的废甘油空桶需清走。		A		2019.9.1 20
11	2019.8.31	1011-P-425A 旁围堰内地漏不通。		А	蔺君	2019.831 202

<u>Notes注</u>

- 1. A类——公用工程引进前须完成 Category A complete prior to OSBL introduction.
- 2. B类——物料引进开车前须完成 Category B complete prior to feed stock introduction.
- 3. C类——开车后3个月内须完成 Category C complete within 3 months of commissioning.

Tog 2019.8.3

Hengyi Industries Sdn Bhd 恒逸实业(文莱)有限公司

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